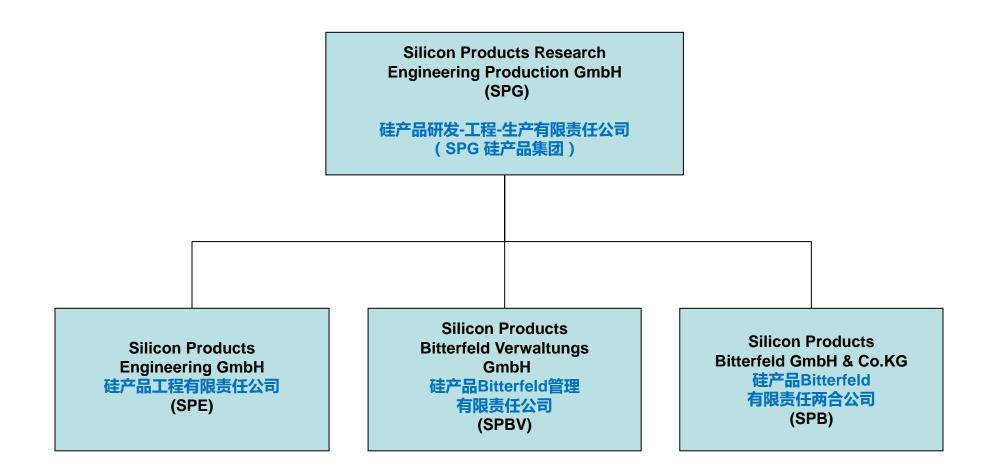




Company-Presentation 公司介绍 Silicon Products Group 硅产品集团

Dr. Hilmar Tiefel Dr. Friedrich Schaaff



- Engineering activities 工程业务
- Consulting 咨询
- Basic engineering (Silicon Plants, single Equipment) 基础工程(硅工厂,单台设备)
- Sale of equipment, e.g. Converters, silver-plated Deposition-reactors and Slim rod Production Units and Welding Devices, Boron adsorbers (CPS) 设备销售,例如氢化炉,银钢复合板还原炉,硅芯炉及焊接设备,除硼系统(CPS)
- Simulations (CVD, Kinetics) of apparatus and machines 设备/机器模拟(化学气体沉积,动力学)
- HAZOP (Hazard and Operability) Studies 危害性和可操作性分析
- Benchmark tests 基准测试
- Process and equipment optimization 工艺和设备优化
- Production-related services for example maintenance of production lines 与生产相关的服务,例如生产线维护

- Research & Development 研发
- Silicon Production: Processes and Equipment 硅生产: 工艺和设备
- Impurity balance 杂质平衡
- Silicon quality / Analytic concepts 硅质量/分析方案
- Latest development: lift-off wafer technology 最新研发: 外延剥离硅片技术
- Silicon Recycling 硅回收利用

## ➤ Products 产品

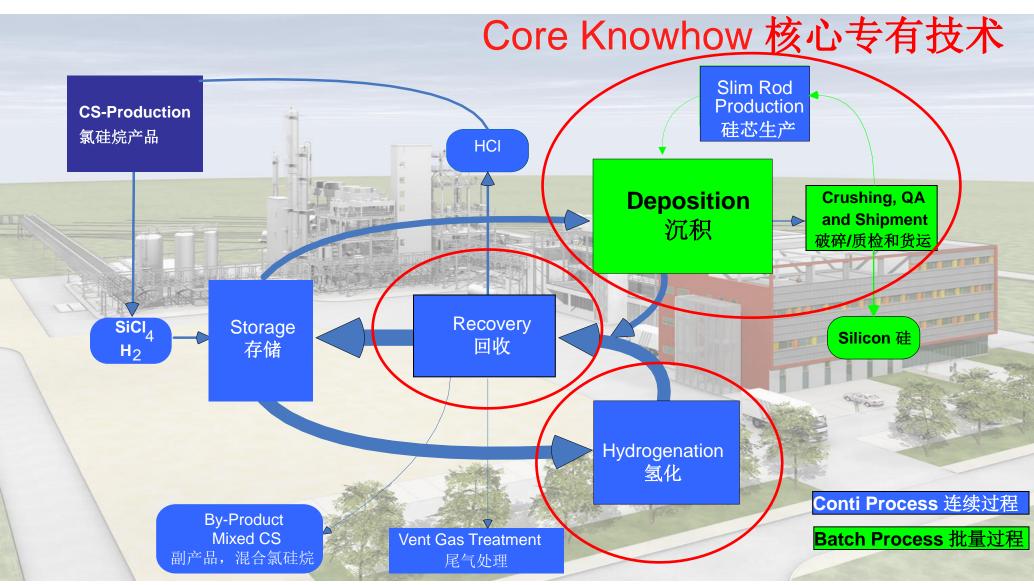
- Solar-Silicon for multicrystalline application 用于多晶硅的太阳能级硅
- Solar-Silicon for monocrystalline application用于单晶硅的太阳能级硅
- Silicon for FZ and semiconductor application用于区熔和半导体的硅
- By-products (Slim rods, TCS, Hexachlorodisilane) 副产品(硅芯, TCS, HCDS)





#### Simplified Flow Chart of Production Process 生产工艺的简化流程图

## silicon products



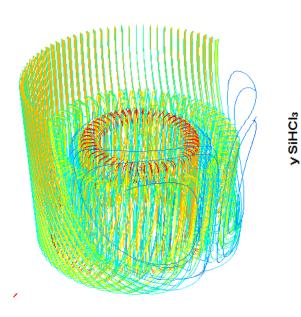
#### Silicon Production Plant Bitterfeld 硅生产工厂Bitterfeld

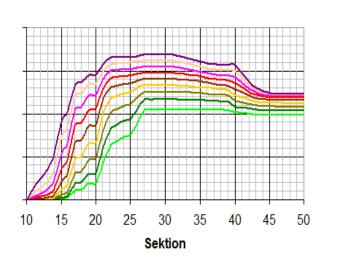
# silicon products

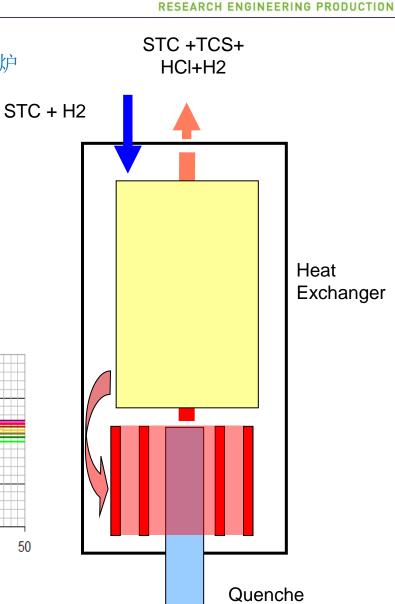




- New own developed hydrogenation reactors 自主开发的氢化炉
- High yield 高转化率
- Low power consumption < 0,8 kWh/kg TCS 低电耗
- High throughput up to 15.000 kg/h STC 高处理量
- High energy recuperation 高能源回收



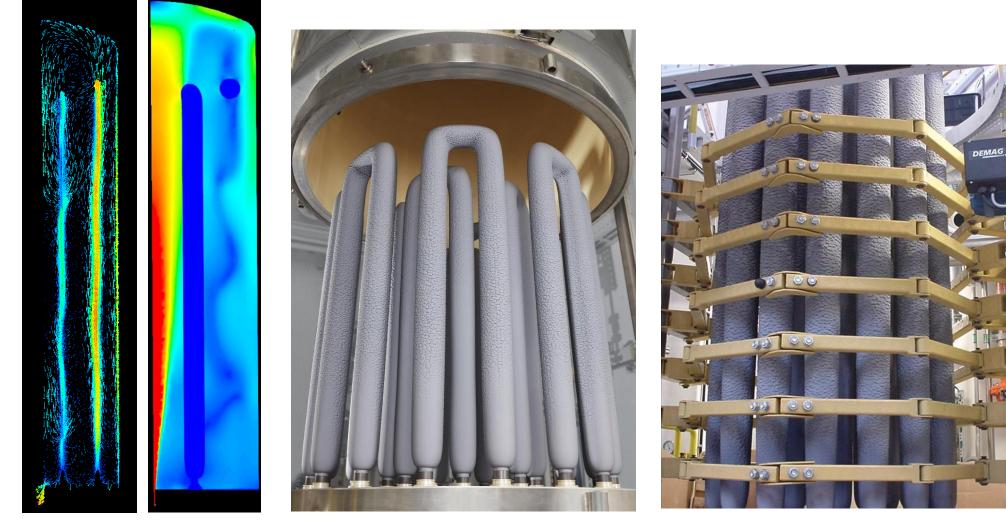




### Siemens reactor 西门子还原炉

silicon products

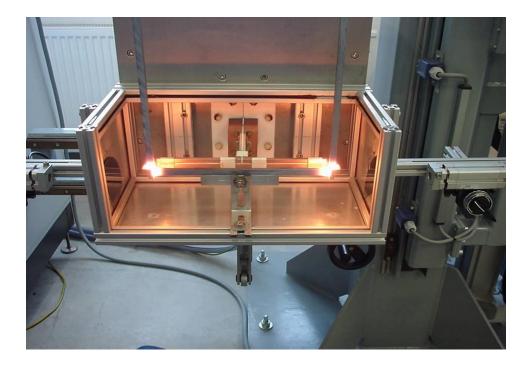
**RESEARCH ENGINEERING PRODUCTION** 



Standard Production 标准化生产

Simulation CFD 计算机流体动态模拟 First Silicon Out 第一炉硅下线

#### Slim rod production unit 硅芯生产单元



Slim rod welding 硅芯焊接

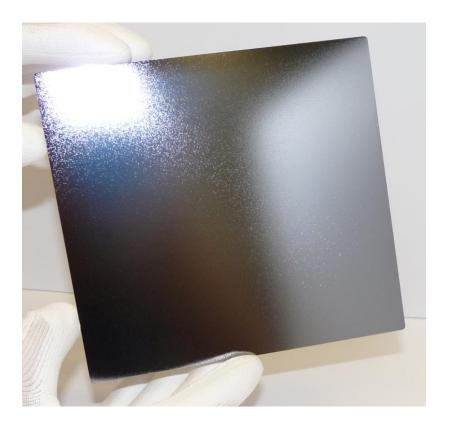
# silicon products

RESEARCH ENGINEERING PRODUCTION



Slim rod production 硅芯生产





## **Research and Development**

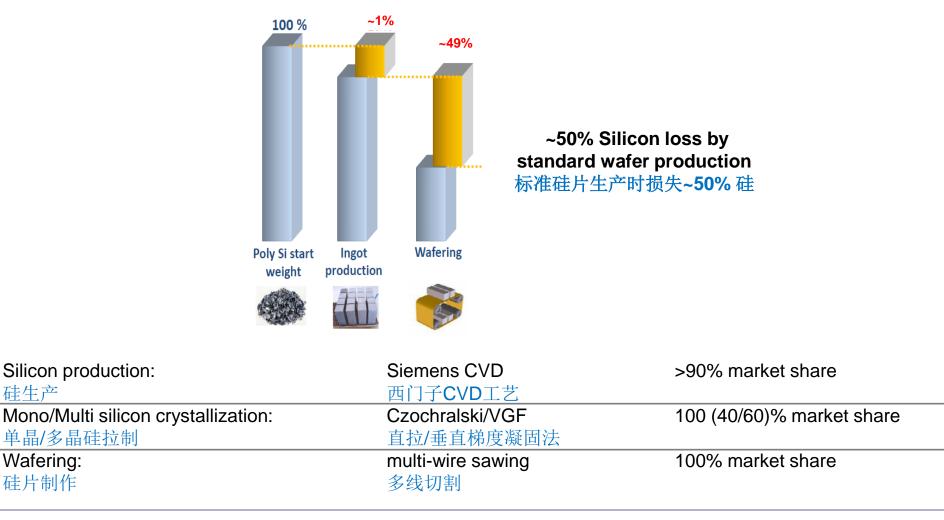
研发

硅生产

Wafering:

硅片制作

Standard wafer technology still dominates the solar silicon wafer technology 标准硅片技术仍然占据太阳能硅片技术的主导位置。

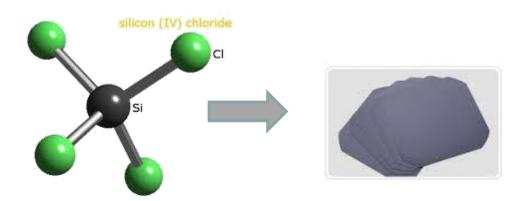


### Motivation: Production of wafer without silicon losses

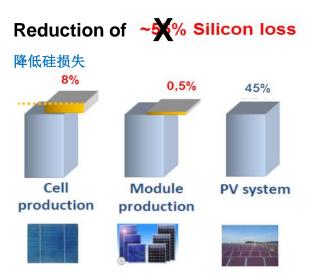
动机: Project: <sup>项目:</sup> 生产硅片过程中没有硅损失

Production of wafers via gas to wafer technology

通过从气体到硅片的技术生产硅片



Gas - to – Wafer/ Epi lift-off Technology 气体 – 硅片/ 外延剥离技术

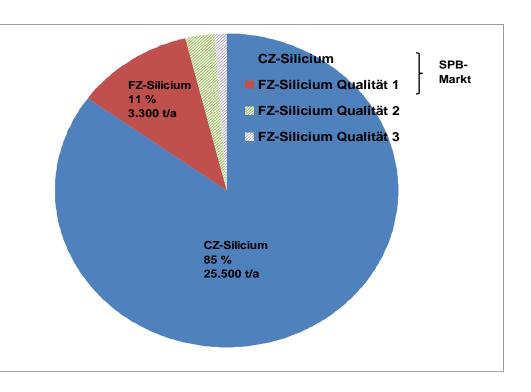


Source: Garbo, PHOTON's 10th Solar Silicon Conference, Berlin 03/2012, revised 2014 by SPB

Status:Float-Zone (FZ) tests are done by potential customers, further tests ongoing现况:悬浮区熔测试已通过潜在客户完成,正在进行进一步的测试



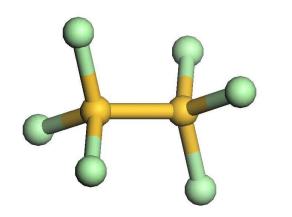
Mono-crystalline FZ-test using SPB Silicon 使用SPB硅进行单晶悬浮区熔测试



RESEARCH ENGINEERING PRODUCTION

Production:	10 t on stock (mixture)
产品:	10吨库存(混合)
Status:	Proof of concept, separation and purification
现况:	方案验证(实验室规模),分离和提纯

Economic potential:	up to 1000 €/kg Hexachlorodisilane
经济趋势:	可达1000 €/kg
Market:	Semi-conductor industry (Application: precursor)
市场:	半导体行业(应用:先驱)



Cl<sub>3</sub>Si-SiCl<sub>3</sub> (Si<sub>2</sub>Cl<sub>6</sub>)

- SPG has long term operational experience producing silicon regarding quality, throughput and cost savings
  SPG在生产硅产品的质量,产量和成本方面具有长期的运行经验
- SPG diversify into new markets for example Cz- and FZ-Silicon and Hexachlorodisilane for semi-conductor industry SPG市场多元化,例如用于的半导体行业直拉硅和区熔硅和六氯乙硅烷
- SPG has engineering expertise SPG拥有工程专业人才
- SPG possess core know-how SPG拥有核心专有技术
- SPG has its own R&D division and works on different research projects for example Epi liftoff wafers SPG拥有自己的研发部门,致力于不同的研究项目,例如外延剥离硅片
- SPG developed an optimized process for large scale silicon production plant SPG为大规模硅生产工厂开发了优化的工艺

